



### QUICK SELECTION / Selezione veloce

input speed ( $n_1$ ) = 1400 min<sup>-1</sup>

| Output Speed<br>$n_2$<br>[min <sup>-1</sup> ] | Ratio<br>$i$ | Motor power<br>$P_{1M}$<br>[kW] | Output torque<br>$M_{2M}$<br>[Nm] | Service factor<br>f.s. | Nominal power<br>$P_{1R}$<br>[kW] | Nominal torque<br>$M_{2R}$<br>[Nm] | Available B5 motor flanges |    |    |            | Available B14 motor flanges |    |            |     | Output Shaft<br> | Ratios code<br> |
|---|--------------|---------------------------------|-----------------------------------|------------------------|-----------------------------------|------------------------------------|----------------------------|----|----|------------|-----------------------------|----|------------|-----|------------------|-----------------|
|   |              |                                 |                                   |                        |                                   |                                    | C                          | D  | E  | F          | R                           | T  | U          | V   |                  |                 |
|   |              |                                 |                                   |                        |                                   |                                    | 71                         | 80 | 90 | 100<br>112 | 80                          | 90 | 100<br>112 | 132 |                  |                 |
| 175   | <b>8.02</b>  | 9                               | 473                               | 1.0                    | 9.3                               | 490                                | B                          |    |    |            |                             |    |            |     | 3018             | 01              |
| 153   | <b>9.18</b>  | 9                               | 541                               | 1.0                    | 9.3                               | 560                                | B                          |    |    |            |                             |    |            |     | 3016             | 02              |
| 131   | <b>10.68</b> | 9                               | 630                               | 1.0                    | 9.3                               | 650                                | B                          |    |    |            |                             |    |            |     | 3014             | 03              |
| 93  | <b>15.11</b> | 7.5                             | 717                               | 1.1                    | 7.6                               | 755                                | B                          |    |    |            |                             |    |            |     | 2018             | 04              |
| 81  | <b>17.30</b> | 7.5                             | 821                               | 1.1                    | 7.6                               | 865                                | B                          |    |    |            |                             |    |            |     | 2016             | 05              |
| 70  | <b>20.13</b> | 7.5                             | 955                               | 0.9                    | 6.8                               | 900                                | B                          |    |    |            |                             |    |            |     | 2014             | 06              |
| 60  | <b>23.39</b> | 5.5                             | 820                               | 1.1                    | 5.9                               | 900                                | B                          |    |    |            |                             |    |            |     | 1616             | 07              |
| 52  | <b>27.21</b> | 5.5                             | 954                               | 0.9                    | 5.1                               | 900                                | B                          |    |    |            |                             |    |            |     | 1614             | 08              |
| 46.0  | <b>30.42</b> | 4                               | 780                               | 1.2                    | 4.5                               | 900                                | B                          |    |    |            |                             |    |            |     | 1316             | 09              |
| 39.6  | <b>35.38</b> | 4                               | 907                               | 1.0                    | 3.9                               | 900                                | B                          |    |    |            |                             |    |            |     | 1314             | 10              |
| 37.6  | <b>37.24</b> | 3                               | 719                               | 1.0                    | 3.1                               | 750                                | B                          |    |    |            |                             |    |            |     | 1116             | 11              |
| 32.3  | <b>43.31</b> | 3                               | 836                               | 1.0                    | 3.1                               | 870                                | B                          |    |    |            |                             |    |            |     | 1114             | 12              |
| 29.8  | <b>47.02</b> | 2.2                             | 668                               | 1.1                    | 2.3                               | 705                                | B                          |    |    |            |                             |    |            |     | 818              | 13              |
| 26.0  | <b>53.85</b> | 2.2                             | 765                               | 1.1                    | 2.3                               | 810                                | B                          |    |    |            |                             |    |            |     | 816              | 14              |
| 22.4  | <b>62.63</b> | 2.2                             | 890                               | 1.0                    | 2.2                               | 900                                | B                          |    |    |            |                             |    |            |     | 814              | 15              |
| 18.9  | <b>74.16</b> | 1.1                             | 531                               | 1.0                    | 1.2                               | 556                                | B                          |    |    |            |                             |    |            |     | 616              | 16              |
| 16.2  | <b>86.25</b> | 1.1                             | 617                               | 1.0                    | 1.2                               | 647                                | B                          |    |    |            |                             |    |            |     | 614              | 17              |

The dynamic efficiency is **0.96** for all ratios

**Motor Flanges Available** Flange Motore Disponibili  
**B) Supplied with Reduction Bushing** Fornito con Bussola di Riduzione  
**B) Available on Request without reduction bushing** Disponibile a Richiesta senza Bussola di Riduzione  
**C) Motor Flange Holes Position** Posizione Fori Flangia Motore

**EN** Unit **802C** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox. For complete documentation please visit our web site.

**I** Il riduttore tipo **802C** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso. Tab.1 per oli e quantità consigliati. Tab.2 carichi radiali e assiali applicabili al riduttore. Per la documentazione completa consulta il nostro sito.

**D** Das Getriebe der Baugröße **802C** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt. Die komplette Dokumentation, Wartungs - und Inbetriebnahmeanleitungen finden Sie unter.

**E** El reductor tamaño **802C** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor. Para documentación completa, consultar nuestra Web.

|         |         |         |         |         |         |     |
|---------|---------|---------|---------|---------|---------|-----|
|         |         |         |         |         |         |     |
| B3      | B6      | B7      | B8      | V5      | V6      | V8  |
| 3.20 LT | 1.90 LT | 1.90 LT | 1.55 LT | 3.20 LT | 2.20 LT | Ask |

**AGIP Blasias 460**

For all details on lubrication and plugs check our website **tab. 1**  
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

### RADIAL AND AXIAL LOADS

**Output shaft**  
Albero di uscita

$F_R (N)$   
 $F_A (N)$

$F_{eq} = F_R \cdot \frac{80.5}{X+40.5}$

$F_{eq} (N)$

| $n_2$ | FA   | FR   | $n_2$ | FA   | FR    | $n_2$ | FA   | FR    |
|-------|------|------|-------|------|-------|-------|------|-------|
| 300   | 1200 | 6000 | 140   | 1600 | 8000  | 70    | 2200 | 11000 |
| 250   | 1400 | 7000 | 120   | 1800 | 9000  | 40    | 2600 | 13000 |
| 200   | 1500 | 7500 | 85    | 2000 | 10000 | 15    | 3000 | 15000 |

**On request reinforced bearings to increase loads.**  
A richiesta cuscinetti rinforzati per aumentare i carichi.

**Input shaft**  
Albero in entrata

$F_R (N)$   
 $F_A (N)$

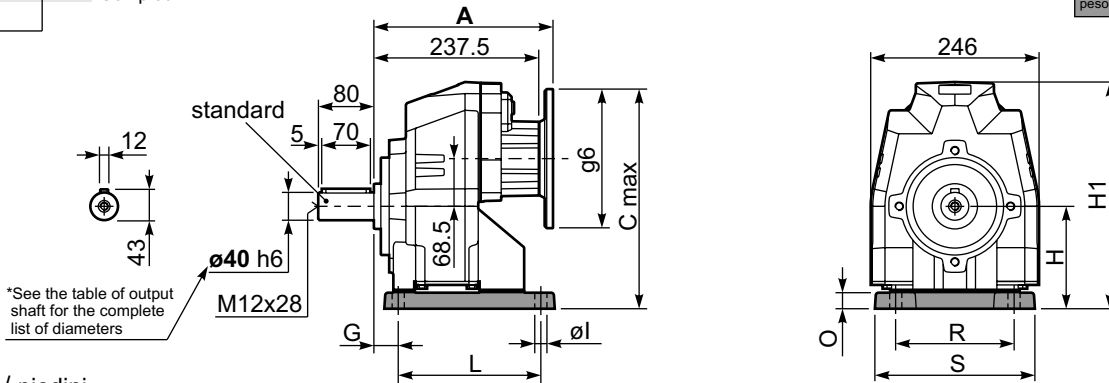
| $n_1$ | FA  | FR   |
|-------|-----|------|
| 1400  | 450 | 2250 |
| 900   | 500 | 2500 |
| 500   | 600 | 3000 |

**tab. 2**

SELECT THIS TYPE AND THIS SPECIFIC SIZE ON THE WEB PAGES TO GET COMPLETE TECHNICAL DATA.  
Selezionare tipo e gandezza specifica nel sito web per la documentazione completa.

P802C**S7** ... With feet  
Con piedini

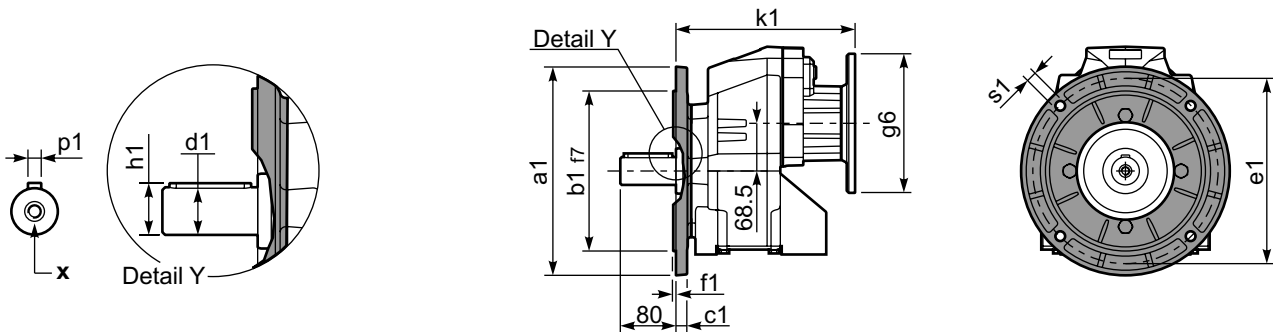
Gearbox weight **39.5 kg**  
peso riduttore With flange  
With feet **43.5 kg**



Feet / piedini

| Feet Code | Market reference | G  | H   | R   | L   | S   | H1    | O  | Øl   | B5 max. Flange | kit code   |
|-----------|------------------|----|-----|-----|-----|-----|-------|----|------|----------------|------------|
| B5        | 512/3            | 25 | 155 | 225 | 156 | 270 | 333.5 | 30 | 18   | -              | KC80.9.022 |
| S7        | 77               | 35 | 140 | 170 | 205 | 230 | 318.5 | 18 | 17.5 | -              | KC80.9.024 |
| H6        | 026/263          | 40 | 175 | 215 | 215 | 265 | 353.5 | 30 | 16   | -              | KC80.9.023 |
| -         | -                | -  | -   | -   | -   | -   | -     | -  | -    | -              | -          |
| -         | -                | -  | -   | -   | -   | -   | -     | -  | -    | -              | -          |

P802C-**F** ... Output flanges  
flange di uscita



\*Available output shaft / Albero di uscita

|                           | Shaft - d1 | p1 | h1   | x      |
|---------------------------|------------|----|------|--------|
| Standard                  | Ø 40x80    | 12 | 43   | M12x28 |
| On request<br>A richiesta | Ø 50x100   | 14 | 53.5 | M16x36 |
| -                         | -          | -  | -    | -      |

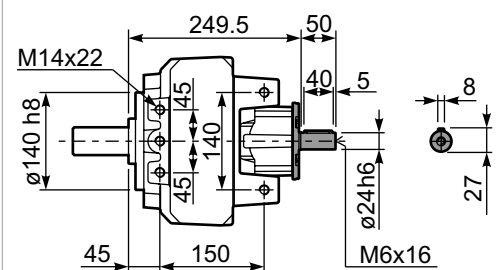
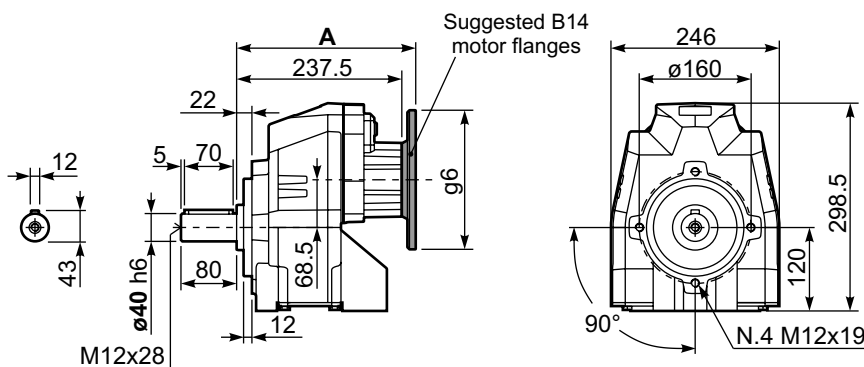
Available output flanges / flange di uscita

| a1 Ø | b1  | c1 | e1  | f1 | s1 | kit code   |
|------|-----|----|-----|----|----|------------|
| 250  | 180 | 13 | 215 | 4  | 14 | KC80.9.013 |
| 300  | 230 | 16 | 265 | 4  | 14 | KC80.9.014 |
| -    | -   | -  | -   | -  | -  | -          |

With flange and feet only on request. Ask for compatibility

P802C-**N** ... Basic gearbox  
Riduttore base

R802C-**N** ... Input Shaft  
Albero in entrata



| B5 Motor Flanges | A   | C <sub>max</sub> | g6  | k1  | kit code    |
|------------------|-----|------------------|-----|-----|-------------|
| 71 B5            | 256 | 323.5            | 160 | 256 | KC023.4.041 |
| 80/90 B5         | 258 | 343.5            | 200 | 258 | KC023.4.042 |
| 100/112 B5       | 264 | 368.5            | 250 | 264 | KC023.4.043 |

| B14 Motor Flanges | A     | C <sub>max</sub> | g6  | k1    | kit code    |
|-------------------|-------|------------------|-----|-------|-------------|
| 80 B14            | 256   | 303.5            | 120 | 256   | KC085.4.046 |
| 90 B14            | 256   | 313.5            | 140 | 256   | KC085.4.045 |
| 100/112 B14       | 267   | 323.5            | 160 | 267   | KC085.4.047 |
| 132 B14           | 285.5 | 343.5            | 200 | 285.5 | KC50.4.041  |